

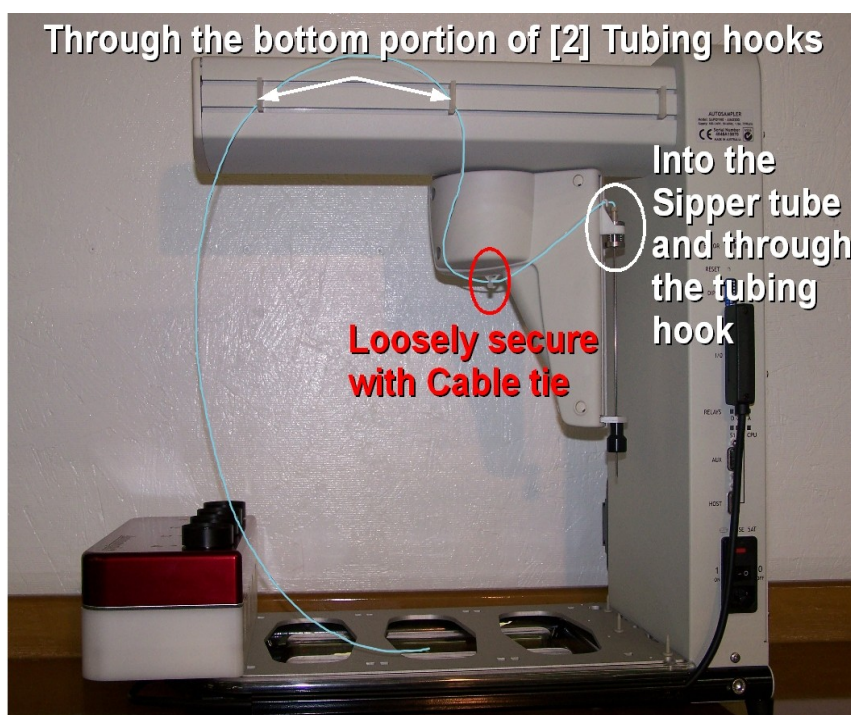
## Autosampler Sample Line

If you have not read the **General Plumbing Instructions** for replacing plumbing parts on the Autosampler please do so now before continuing.

The following **Parts and/or Tools** are required to complete this installation:

- [1] *Sample Line, Autosampler* (344780)
- [1] *10-32 Tubing Nut, Short* (346204)
- [1] *1/16" Tan Ferrule* (347113)
- [1] *1/4" Deep Socket* (015902)
- [1] *15 in-oz Torque Wrench* (024140)
- [1] *Cable Tie* (619104)
- [1] *Flush Cutters* (070200)

**Note:** The blue highlighting in Figure 1 has been added to the picture for clarification; the *Sample Line* provided is milky in color.



**Figure 1:** Routing diagram for the Autosampler Sample Line.

- Install the *Sample Line* into the top of the *Sipper Tube Adjustment Assembly* using a *10-32 Short Nut* and a *1/16" Tan Ferrule*. Torque the *10-32 Nut* with the *15 in-oz Torque Wrench* and a *1/4" Deep Socket*.
- Route the tubing into the tubing hook and underneath the *Autosampler arm* using a *Cable Tie* to loosely secure the tubing to the arm. Clip the end of the *Cable Tie* with *Flush Cutters* if a new cable tie was installed.
- Route the rest of the tubing into the bottom portion of the [2] *Tubing Clips* as shown in **Figure 1**. Rest the remaining tubing onto the *Location Mat*.